

GUANGZHOU HUICHI GLASS TECHNICAL CO.,LTD

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EVA film process parameters

1、HC-TG(0.76mm+PDLC+0.76mm) Clear Transparent EVA Film for laminating PDLC film

glass thickness (mm)	60°C low temperature hold time	120°C Middle temperature°C hold time	Pressure range(MPA)
4+4mm	30minute	110 minute	0.04-0.06
5+5mm	30 minute	110minute	0.04-0.06
6+6mm	30minute	115 minute	0.04-0.06
8+8mm	30 minute	120 minute	0.04-0.06

If laminated with tempered glass, the thickness of EVA film usually is 0.76mm.

Notice:

All the data are the test parameters just for reference. The final produce data depends on the customer data of your own after you test in your own factory. You must test the product and get the parameters at the time before you begin the official big production, otherwise, we will not take any responsibility of the loss because of the difference of all the environment conditions, please note.